



DANCO CAPITAL LTD

PP-R PIPE WALL THICKNESS AND WEIGHT CHART

PP-R PIPR AS PER STANDARD DIN 8077 / ISO 15874

Nominal size (mm)	Outer diameter (D) in mm Minimum Maximum		SDR-7.4(PN16)		Average Weight Kg/m	4 MTR Weight	100 MTR Weight	SDR-6(PN20)		Average Weight Kg/m	4 MTR Weight	100 MTR Weight	SDR-5(PN25)		Average Weight Kg/m	4 MTR Weight	100 MTR Weight
			Wall Thickness (t) in mm					Wall Thickness (t) in mm					Wall Thickness (t) in mm				
			Minimum	Maximum				Minimum	Maximum				Minimum	Maximum			
20	20.0	20.3	2.80	3.30	0.149	0.597	14.916	3.40	4.00	0.174	0.696	17.407	4.10	4.70	0.198	0.792	19.8
25	25.0	25.3	3.50	4.10	0.232	0.928	23.203	4.20	4.90	0.268	1.072	26.807	5.10	5.80	0.307	1.228	30.7
32	32.0	32.3	4.40	5.10	0.372	1.489	37.223	5.40	6.20	0.437	1.748	43.709	6.50	7.30	0.498	1.992	49.8
40	40.0	40.4	5.50	6.30	0.579	2.315		6.70	7.60	0.676	2.703		8.10	9.10	0.775	3.1	
50	50.0	50.5	6.90	7.80	0.902	3.607		8.30	9.40	1.048	4.192		10.10	11.30	1.210	4.84	
63	63.0	63.1	8.60	9.70	1.410	5.640		10.50	11.80	1.654	6.618		12.70	14.00	1.910	7.64	

